

***Model Name:*****LM315TA-T01 Open-Cell Product
Tentative Specification**

The information described in the specification is preliminary and can be changed without prior notice.

ACCEPTED BY :

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SIGNATURE DATE

CHECKED BY

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PREPARED BY

/

CEC 中国电子熊猫集团南京中电熊猫液晶显示科技有限公司
Nanjing CEC Panda LCD Technology CO.,Ltd.

Doc. No:	LM315TA-T01 Tentative	Issue Date:	2011/07/07
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1. Application

This technical literature applies to the color 31.5" Wide XGA TFT-LCD LM315TA-T01.

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- * This module is not designed to use in dusty environment and to prevent image retention caused by long-term display of fixed pattern. So please consider items mentioned above before use and design equipment.
- * In case of using the device for applications such as control and safety equipment for transportation (aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.
- * Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.
- * CPL assumes no responsibility for any damage resulting from the use of the device that does not comply with the instructions and the precautions specified in these technical literature.
- * Contact and consult with a CPL sales representative for any questions about this device.

2. Overview

This module is color active matrix LCD Open-cell incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, etc. Graphics and texts can be displayed on a 1366×RGB×768 dots panel with about 16,777,216 colors(R/G/B 8bit in each color) by using LVDS(Low Voltage Differential Signaling) to interface, +12V of DC supply voltage.

In order to improve the response time of LCD, this module applies the Over Shoot driving (O/S driving) technology for the control circuit. In the O/S driving technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.

By using the captioned process, the image signals of this LCD module are being set so that image response can be completed within one frame, as a result, image blur can be improved and clear image performance can be realized.

3. Mechanical Technical literatures

Parameter	Technical literatures	Unit
Display size	80.039 (Diagonal)	cm
	31.5 (Diagonal)	inch
Active area	697.685(H) x 392.256(V)	mm
Pixel Format	1366(H) x 768(V) (1pixel = R+G+B)	pixel
Pixel pitch	0.51075(H) x 0.51075 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally black	
Unit Outline Dimensions (*1), (*2)	715.7(W) x455.5(H) x 1.74(D)	mm
Mass	1.15±0.1	kg
Surface treatment(*2)	Anti glare Hard coating: (2H)	

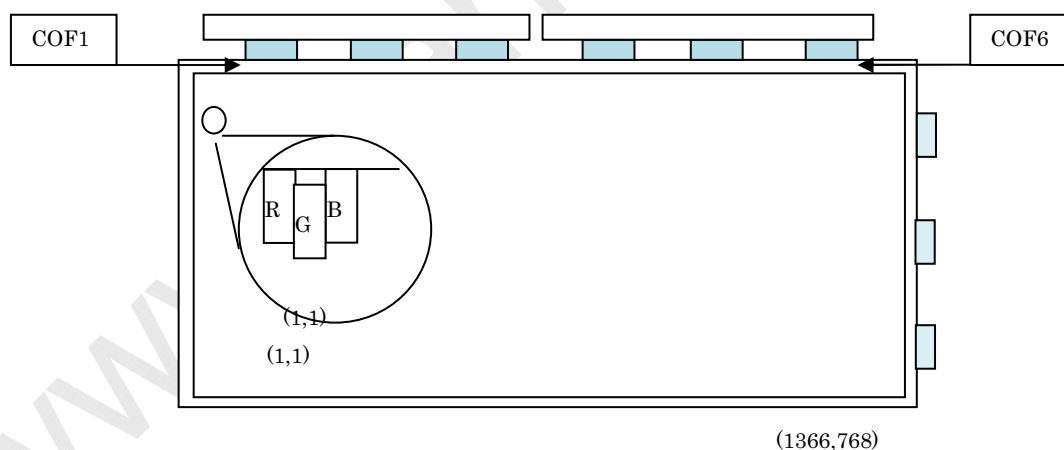
(*1) Outline dimensions are shown in Fig. Outline Dimensions

(*2) This specification is without the protection film.

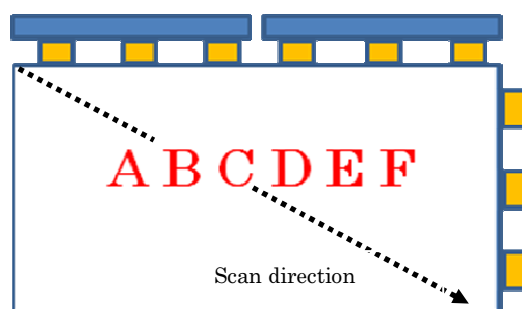
4. Pixel array and member location

Pixel array and member located as below.

There are 6 Source Drivers (684 input terminals S-Dr) on this panel.



※Please use this module so that SC-PWB and S-PWB come to the upper side.



5. Input Terminals

5-1 TFT panel driving

CN1 (Interface signals and +12V DC power supply) shown on the next table.

Using connector: IS100-L30B-C23 (UJU)

Matching connector: FI-X30C2L or Equivalent (Japan Aviation Electronics Ind., Ltd)

Matching LVDS transmitter: THC63LVDM83R (THine) or equivalent device

Pin No.	Symbol		Remark
1	VCC	+12V Power Supply	
2	VCC	+12V Power Supply	
3	VCC	+12V Power Supply	
4	VCC	+12V Power Supply	
5	GND	Ground	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	SELLVDS	Select LVDS data order[Note1]	Default: pull down (L:GND) [Note2]
10	Reserved	Not Available	
11	GND	Ground	
12	RIN0-	Negative(-) LVDS differential data input	LVDS
13	RIN0+	Positive(+) LVDS differential data input	LVDS
14	GND	Ground	
15	RIN1-	Negative(-) LVDS differential data input	LVDS
16	RIN1+	Positive(+) LVDS differential data input	LVDS
17	GND	Ground	
18	RIN2-	Negative(-) LVDS differential data input	LVDS
19	RIN2+	Positive(+) LVDS differential data input	LVDS
20	GND	Ground	
21	CLKIN-	Clock Signal(-)	LVDS
22	CLKIN+	Clock Signal(+)	LVDS
23	GND	Ground	
24	RIN3-	Negative(-) LVDS differential data input	LVDS
25	RIN3+	Positive(+) LVDS differential data input	LVDS
26	GND	Ground	
27	Reserved	Not Available	
28	Reserved	Not Available	
29	GND	Ground	
30	GND	Ground	

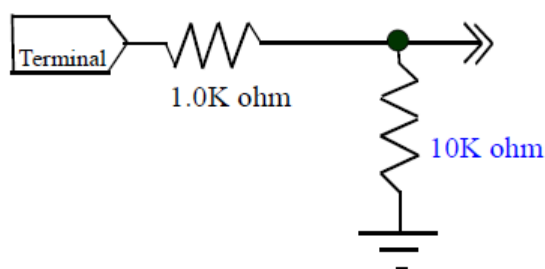
[Note 1] SELLVDS

Transmitter		SELLVDS	
Pin No	Data	= L(GND) or Open	=H(3.3V)
51	TA0	R0(LSB)	R2
52	TA1	R1	R3
54	TA2	R2	R4
55	TA3	R3	R5
56	TA4	R4	R6
3	TA5	R5	R7(MSB)
4	TA6	G0(LSB)	G2
6	TB0	G1	G3
7	TB1	G2	G4
11	TB2	G3	G5
12	TB3	G4	G6
14	TB4	G5	G7(MSB)
15	TB5	B0(LSB)	B2
19	TB6	B1	B3
20	TC0	B2	B4
22	TC1	B3	B5
23	TC2	B4	B6
24	TC3	B5	B7(MSB)
27	TC4	NA	NA
28	TC5	NA	NA
30	TC6	DE(*)	DE(*)
50	TD0	R6	R0(LSB)
2	TD1	R7(MSB)	R1
8	TD2	G6	G0(LSB)
10	TD3	G7(MSB)	G1
16	TD4	B6	B0(LSB)
18	TD5	B7(MSB)	B1
25	TD6	NA	NA

NA: Not Available

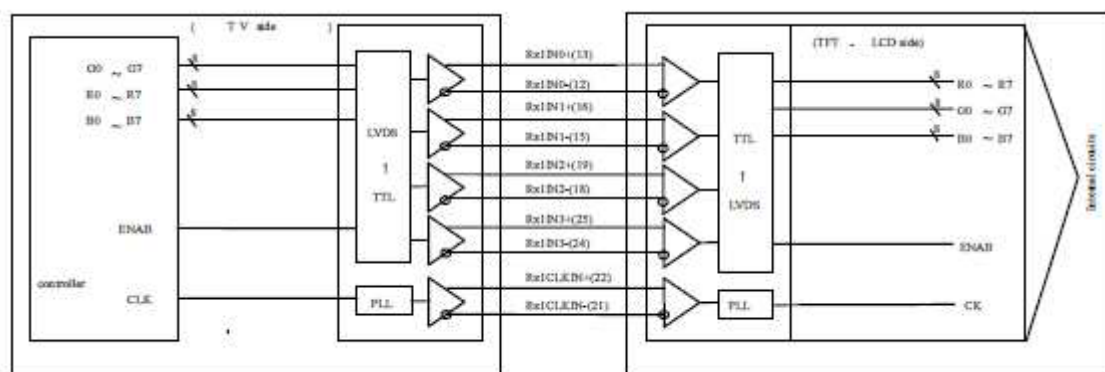
(*)The display position is prescribed by the rise of DE (Display Enable) signal, please do not fix DE signal during operation at "High."

[Note 2] The equivalent circuit figure of the terminal

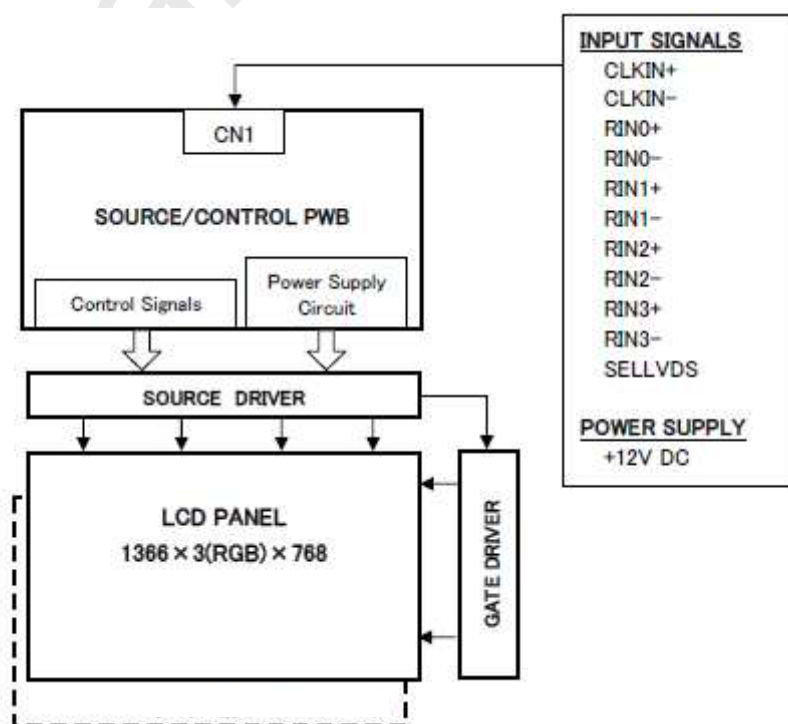


5-2 Interface block diagram

Corresponding Transmitter: Corresponding Transmitter: THC63LVDM83R (THine) or equivalent device.

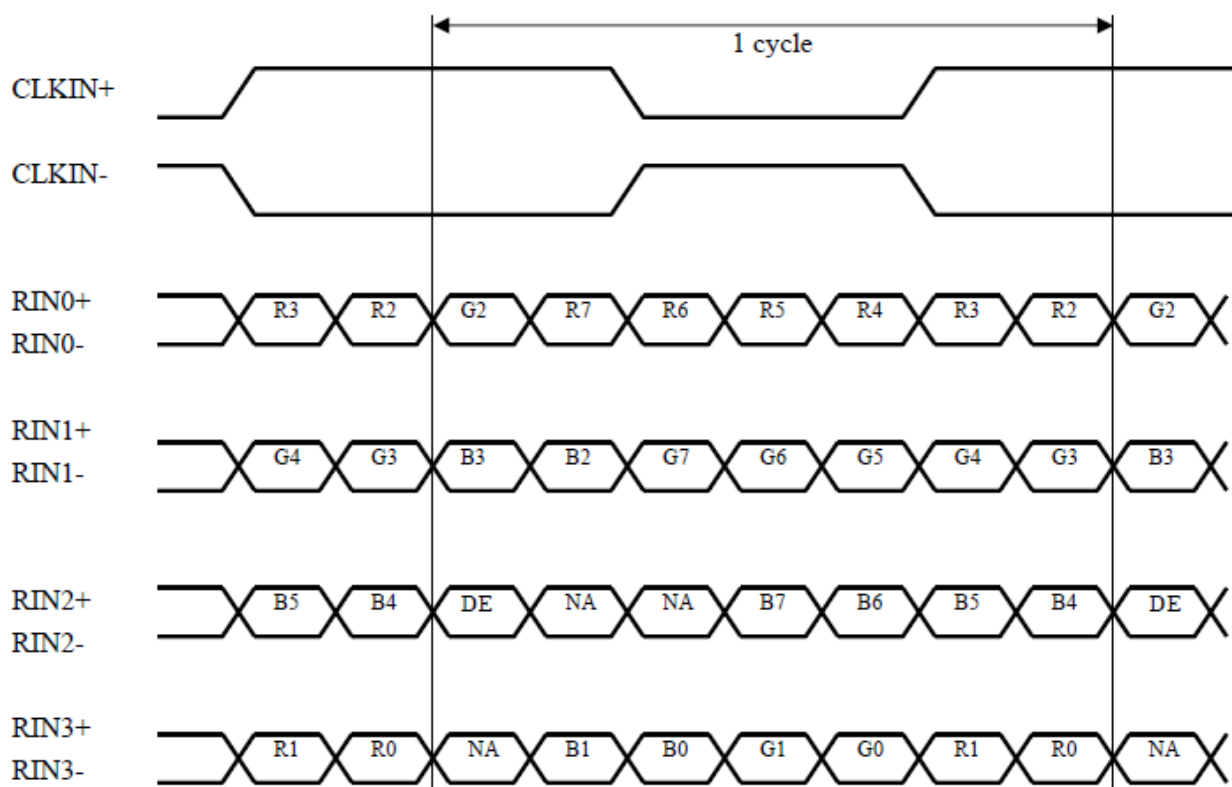
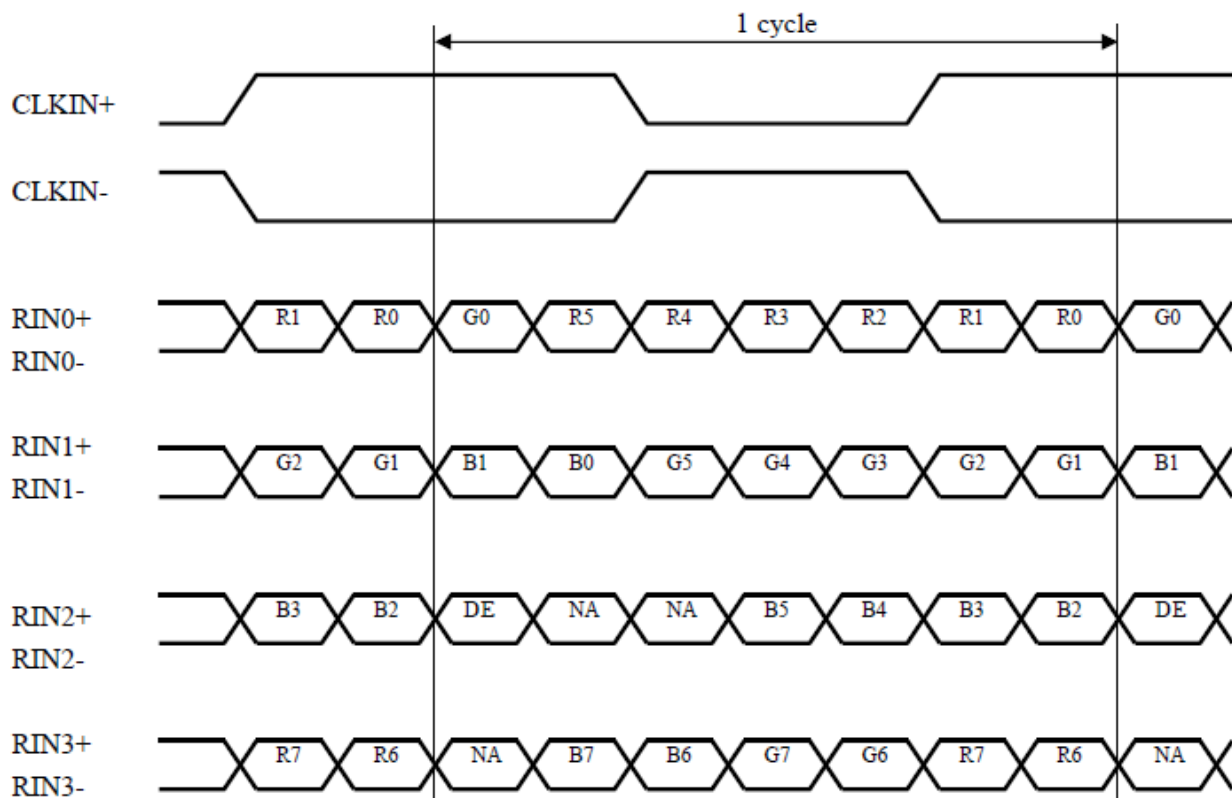


5-3 Block Diagram (Open-cell)



PANDA

LM315TA-T01 Tentative Spec

SELLVDS= High (3.3V)**SELLVDS= LOW (GND) or OPEN**

DE: Display Enable

NA: Not Available (Fixed Low)

6. Electrical Characteristics

6-1 Absolute Maximum Rating

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	V_I	$T_a=25^{\circ}\text{C}$	-0.3 ~ 3.6	V	[Note 1]
+12V supply voltage (for Control)	V_{CC}	$T_a=25^{\circ}\text{C}$	0 ~ +15	V	
Storage temperature	T_{stg}	-	-25 ~ +60	$^{\circ}\text{C}$	
Operation temperature	T_{opa}	-	0 ~ +50	$^{\circ}\text{C}$	[Note 2]

[Note 1] SELLVDS

[Note 2] Max Humidity: 95%RH. ($T_a \leq 40^{\circ}\text{C}$)

Wet-bulb temperature should be 39°C Max. ($T_a > 40^{\circ}\text{C}$).

No condensation.

6-2 Control circuit driving

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
+12V supply voltage	Supply voltage	V_{CC}	+11.4	+12.0	+12.6	V	[Note 1]
	Current dissipation	I_{CC}	-	350	600	mA	[Note 2]
		I_{RUSH}	-	900	2500	mA	[Note 5]
		T_{RUSH}	-	0.6	-	ms	[Note 5]
Differential input threshold voltage	High	V_{TH}		-	100	mV	$V_{CM} = +1.2\text{V}$ [Note 4]
	Low	V_{TL}	-100-	-	-	mV	
Input Low voltage		V_{IL}	0		0.7	V	[Note 3]
Input High voltage		V_{IH}	2.6	-	3.3	V	
Input leak current (Low)		I_{IL}	-	-	400	μA	$V_I=0\text{V}$ [Note 3]
Input leak current (High)		I_{IH}	-	-	100	μA	$V_I=3.3\text{V}$ [Note 3]
Terminal resistor		R_T	-	100	-	Ω	Differential input

[Note 1]

Input voltage sequences

$50\mu\text{s} \leq t_1 \leq 20\text{ms}$

$20\text{ms} < t_2-1$

$20\text{ms} < t_2-2 < (t_2-1+t_5)$

$0 < t_3 \leq 1\text{s}$

$1\text{s} \leq t_4$

$300\text{ms} \leq t_5$

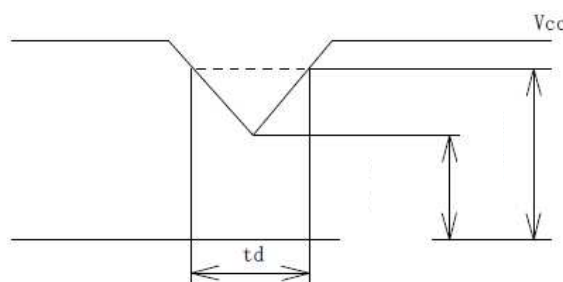
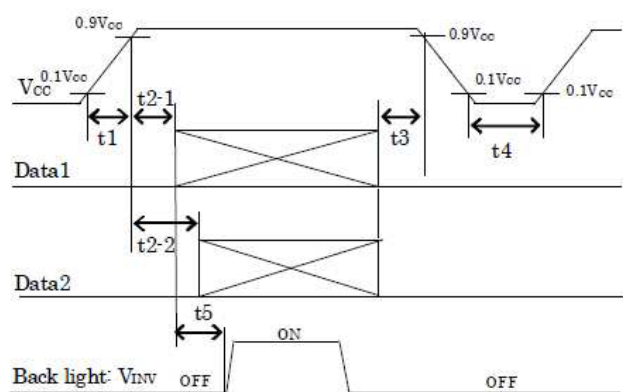
Dip conditions for supply voltage

a) $9.1\text{V} \leq V_{CC} < 10.8\text{V}$

$t_d \leq 10\text{ms}$

b) $V_{CC} < 9.1\text{V}$

Dip conditions for supply voltage is based on input voltage sequence.



※ Data1: CLKIN±, RIN0±, RIN1±, RIN2±, RIN3±

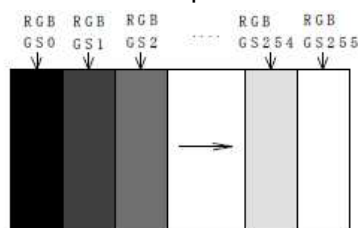
※ Data2: SELLVDS

※ About the relation between data input and back light lighting, please base on the above-mentioned input sequence.

When back light is switched on before panel operation or after a panel operation stop, it may not display normally. But this phenomenon is not based on change of an incoming signal, and does not give damage to a liquid crystal display.

[Note 2] Typical current situation: 256 gray-bar pattern (VCC = +12.0V).

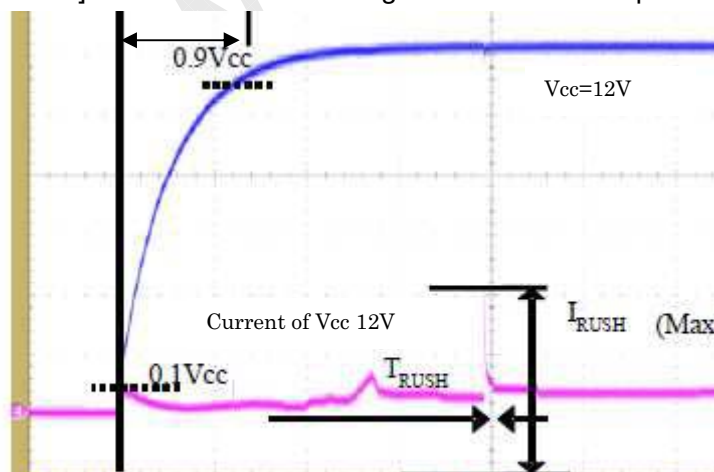
The explanation of RGB gray scale is seen in section 8.



[Note 3] SELLVDS

[Note 4] CLKIN+/CLKIN-, RIN0+/RIN0-, RIN1+/RIN1-, RIN2+/RIN2-, RIN3+/RIN3-

[Note 5] The Rush current corrugation at the time of power on.



Ton: Vcc(+12V) Rising Time
From 10%Vcc to 90%Vcc

I: Current of Vcc(+12V)

IRUSH: The max current
After Vcc rose.

TRUSH: The length of the IRUSH peak

[HOW TO]

Measure the Vcc(12V) when you turn the power on. At the same time, measure the current of Vcc(12V).

The single mode of the oscilloscope is useful in this case.

***After the measurement, Please replace the picture (left) with the Measurement.**

7. Timing characteristics of input signals

7-1 Timing Characteristics

Parameter		Symbol	Min	Typ.		Max.	Unit
				NTSC	PAL		
Clock	Frequency	1/Tc	72	82	82	85	MHz
Data enable signal	Horizontal period	TH	1540	1696	1696	1940	clock
			17.15	20.68	20.68	21.42	μs
	Horizontal period (High)	THd	1366	1366	1366	1366	clock
	Vertical period	TV	778	806	967	972	line
	Vertical period (High)	TVd	768	768	768	768	line

[Note] Timing diagrams of input signal are shown in Fig. 1.

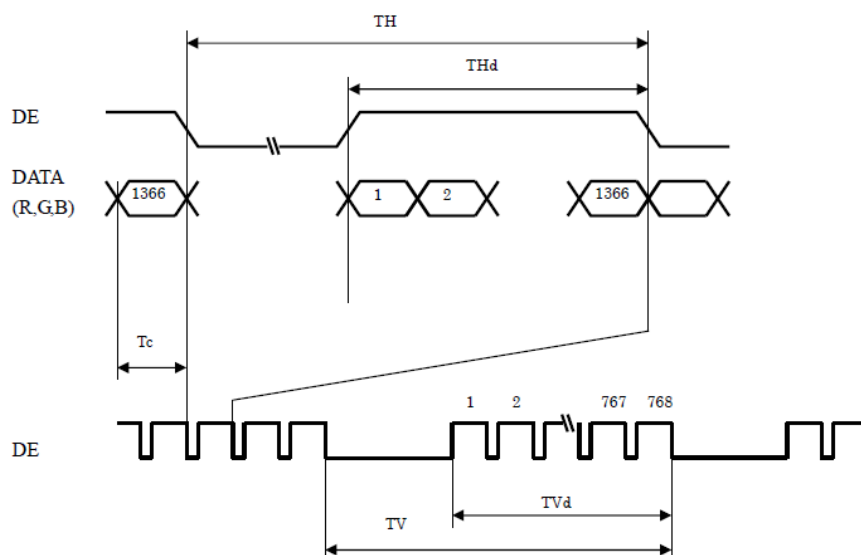


Fig.1 Timing characteristics of input signals

8. Input Signal, Basic Display Colors and Gray Scale of Each Color

Colors & Gray scale	Gray Scale	Data signal																							
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7
Basic Color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	—	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	—	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	—	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	—	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	↓	↓							↓							↓								
	↓	↓	↓							↓							↓								
	Brighter	GS253	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↓	GS254	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS255	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	↓	↓							↓							↓								
	↓	↓	↓							↓							↓								
	Brighter	GS253	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	↓	GS254	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	GS255	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	↑	↓	↓							↓							↓								
	↓	↓	↓							↓							↓								
	Brighter	GS253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
	↓	GS254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Blue	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

0: Low level voltage,

1: High level voltage.

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16,777,216 colors display can be achieved on the screen.

9. Optical characteristics

Ta=25°C

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	θ_{21} θ_{22}	CR 10	70	88	-	Deg.	[Note1,4]
	Vertical	θ_{11} θ_{12}		70	88	-	Deg.	
Contrast ratio		CRn	$\theta=0$ deg.	2000	3000	-	-	[Note2,4] $V_{BRT}=3.15V$
Response time		τ_{DRV}		-	7	-	ms	[Note3,4,5] $V_{BRT}=3.15V$
Chromaticity of white		x		Typ.-0.03	0.286	Typ.+0.03	-	[Note 4] $V_{BRT}=3.15V$
Chromaticity of white		y		Typ.-0.03	0.291	Typ.+0.03	-	[Note 4] $V_{BRT}=3.15V$
Chromaticity of red		x		Typ.-0.03	0.645	Typ.+0.03	-	
Chromaticity of red		y		Typ.-0.03	0.344	Typ.+0.03	-	
Chromaticity of green		x		Typ.-0.03	0.278	Typ.+0.03	-	
Chromaticity of green		y		Typ.-0.03	0.610	Typ.+0.03	-	
Chromaticity of blue		x		Typ.-0.03	0.141	Typ.+0.03	-	
Chromaticity of blue		y		Typ.-0.03	0.075	Typ.+0.03	-	

*The measurement shall be executed 60 minutes after lighting at rating.

*These values are measured with CPL model' s CCFL-back light unit.

【Note】 The optical characteristics are measured using the following equipment.

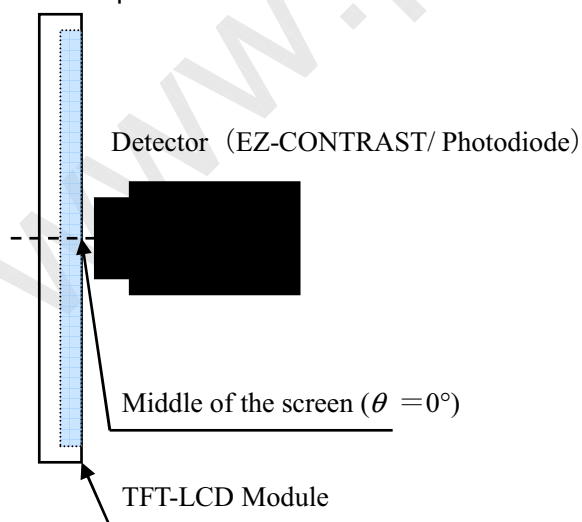


Fig.2 Measurement of viewing angle range and Response time.
(Viewing angle range: EZ-CONTRAST, Response time: Photodiode)

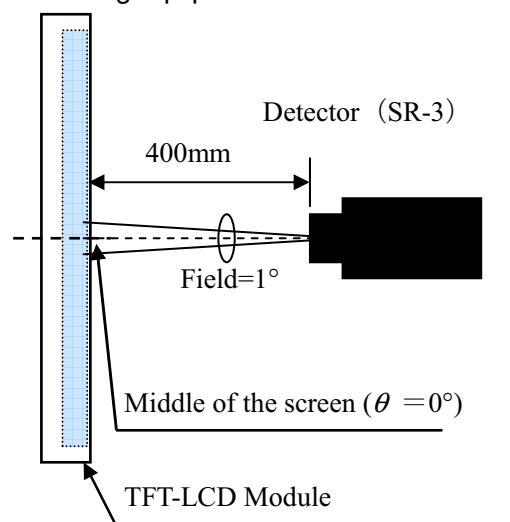


Fig.3 Measurement of Contrast, Luminance, Chromaticity

[Note 1] Definitions of viewing angle range:

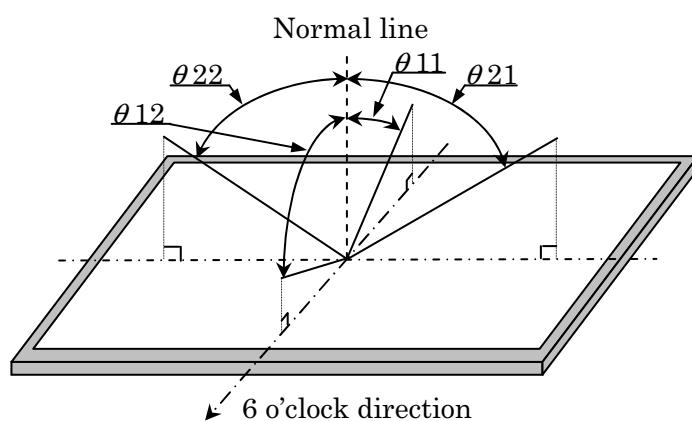


Fig. Viewing angle

[Note 2] Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio} = \frac{\text{Luminance(Brightness) with all pixels white}}{\text{Luminance(Brightness) with all pixels Black}}$$

[Note 3] Definition of response time

The response time (τ_{DRV}) is defined as the following figure and shall be measured by switching the input signal for “ any level of gray (0%, 25%, 50%, 75% and 100%)” and “ any level of gray (0%, 25%, 50%, 75% and 100%)” .

	0%	25%	50%	75%	100%
0%		$\tau_r: 0\% \rightarrow 25\%$	$\tau_r: 0\% \rightarrow 50\%$	$\tau_r: 0\% \rightarrow 75\%$	$\tau_r: 0\% \rightarrow 100\%$
25%	$\tau_d: 25\% \rightarrow 0\%$		$\tau_r: 25\% \rightarrow 50\%$	$\tau_r: 25\% \rightarrow 75\%$	$\tau_r: 25\% \rightarrow 100\%$
50%	$\tau_d: 50\% \rightarrow 0\%$	$\tau_d: 50\% \rightarrow 25\%$		$\tau_r: 50\% \rightarrow 75\%$	$\tau_r: 50\% \rightarrow 100\%$
75%	$\tau_d: 75\% \rightarrow 0\%$	$\tau_d: 75\% \rightarrow 25\%$	$\tau_d: 75\% \rightarrow 50\%$		$\tau_r: 75\% \rightarrow 100\%$
100%	$\tau_d: 100\% \rightarrow 0\%$	$\tau_d: 100\% \rightarrow 25\%$	$\tau_d: 100\% \rightarrow 50\%$	$\tau_d: 100\% \rightarrow 75\%$	

$\tau^*: x-y$...response time from level of gray(x) to level of gray(y)

$$\tau_{DRV} = \sum (\tau^*: x-y) / 20$$

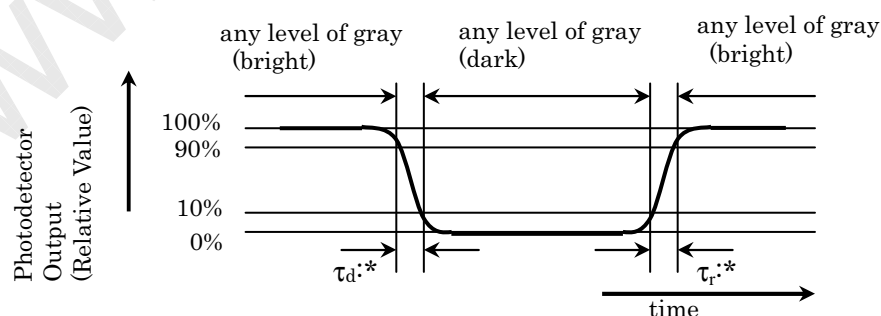


Fig. Response time

[Note 4] This shall be measured at center of the screen.

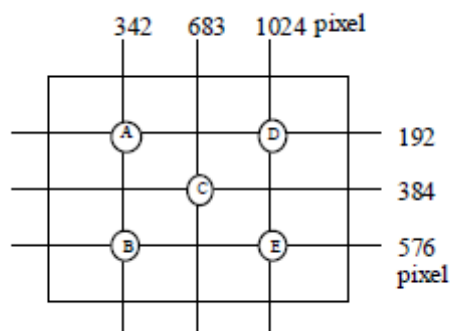
When black brightness is a max value, the specification of the contrast is satisfied.

[Note 5] This value is valid when O/S driving is used at typical input time value.

[Note 6] Definition of white uniformity:

White uniformity is defined as the following with five measurements. (A~E)

$$\delta w = \frac{\text{Maximum luminance of five points (brightness)}}{\text{Minimum luminance of five points (brightness)}}$$



[Note 7] This shall be measured in which case reference voltage is set below and stipulated ROM version is used.

$$\left(\begin{array}{l} \text{VL0}=7.51\text{V}, \text{VH0}=8.52\text{V}, \text{VL56}=5.00\text{V}, \text{VH56}= 10.79\text{V}, \text{VL72}= 4.90, \text{VH72}= 10.87, \\ \text{VL176}= 3.95\text{V}, \text{VH176}= 11.73\text{V}, \text{VL255}= 0.20\text{V}, \text{VH255}= 15.18\text{V} \end{array} \right)$$

10. Handling Precautions of the Open-cell

- Be sure to turn off the power supply when inserting or disconnecting the cable.
- Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- Since the front polarizer is easily damaged, pay attention not to scratch it.
- Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- The module has some printed circuit boards (PCBs) on the back side, take care to keep them from any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- Observe all other precautionary requirements in handling components.
- When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.
- When giving a touch to the panel at power on supply, it may cause some kinds of degradation. In that case, once turn off the power supply, and turn on after several seconds again, and that is disappear.
- When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.



- m) This LCD module is designed to prevent dust from entering into it. However, there would be a possibility to have a bad effect on display performance in case of having dust inside of LCD module. Therefore, please ensure to design your TV set to keep dust away around LCD module.

11. Packing form

- a) Piling number of cartons : TBD
b) Packing quantity in one carton : TBD
c) Carton size : TBD
d) Total mass of one carton filled with full open-cell : TBD

12. Reliability test item

No	Test item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta=-25°C 240h
3	High temperature and high humidity operation test	Ta= 40°C ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta= 50°C 240h
5	Low temperature operation test	Ta= 0°C 240h
6	ESD	* At the following conditions, it is a thing without incorrect operation and destruction. (1) Non-operation: Contact electric discharge $\pm 10\text{kV}$ Non-contact electric discharge $\pm 20\text{kV}$ (2) Operation Contact electric discharge $\pm 8\text{kV}$ Non-contact electric discharge $\pm 15\text{kV}$ Conditions: 150pF, 330ohm

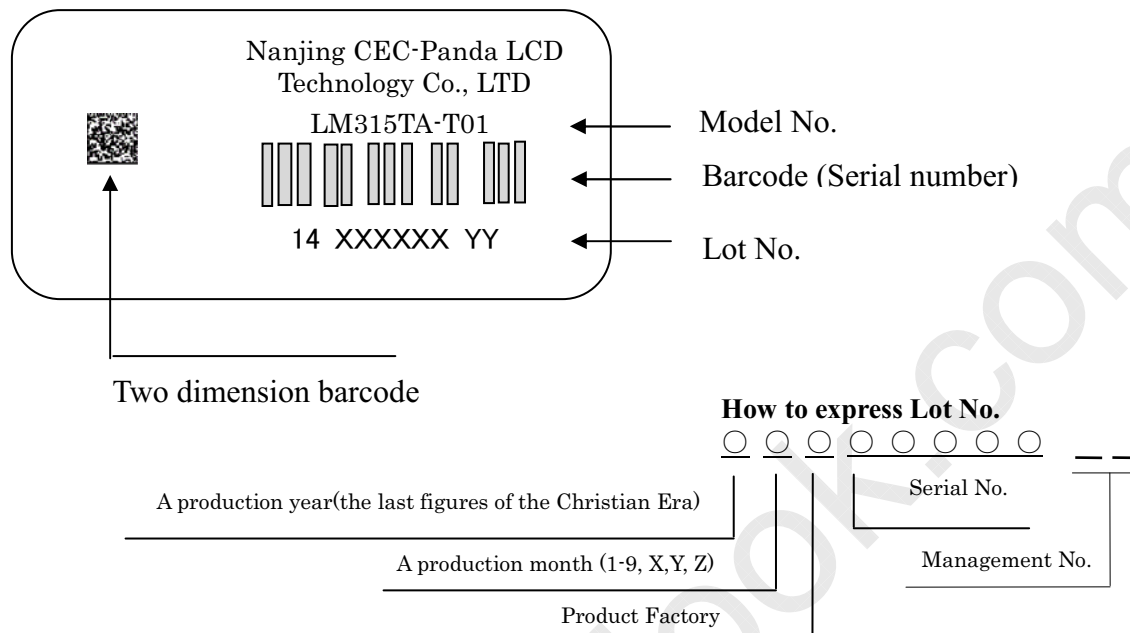
【Result evaluation criteria】

Under the display quality test condition with normal operation state, there shall be no change, which may affect practical display function.

13. Others

1) Lot No. Label

The label of displays, product model (LM315TA-T01), a product number is stuck on the back of the Open-cell.



2) Packing label (TBD)

a) Cell box

LM315TA-T01	(a)
Bar code	
Lot No.	(b)
Bar code	
Quantity: 10pcs	(c)
Bar code	
User code:	
Bar code	

b) Carton

LM315TA-T01	(a)
Bar code	
Lot No.	(b)
Bar code	
Quantity: 140pcs	(c)
Bar code	
User code:	
Bar code	

(a) Management No.

(b) Lot No. (date)

(c) Quantity

3) Adjusting volume has been set optimally before shipment, so do not change any adjusted value.

If adjusted value is changed, the specification may not be satisfied.

4) Disassembling the module can cause permanent damage and should be strictly avoided.

5) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.

6) The chemical compound, which causes the destruction of ozone layer, is not being used.

7) When any question or issue occurs, it shall be solved by mutual discussion.

8) This Open-cell is corresponded to RoHS.

14. Carton Storage condition

Temperature	0°C to 40°C
Humidity	95%RH or less

Reference condition:	20°C to 35°C, 85%RH or less (summer)
	5°C to 15°C, 85%RH or less (winter)
	The total storage time (40°C, 95%RH): 240H or less

Sunlight	Be sure to shelter a product from the direct sunlight.
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Atmosphere	Harmful gas, such as acid and alkali which bites electronic components and/or wires must not be detected.
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[Note]: Be sure to put cartons on palette or base, don't put it on floor, and store them with removing from wall. Please take care of ventilation in storehouse and around cartons, and control changing temperature is within limits of natural environment.

Storage life	1 year
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15. Precautions

- a) Because the Open-Cell is too weak to destroy by static electricity, please don't touch the terminal with bare hands.
- b) Front polarizer can easily be damaged. Pay attention on it.
- c) Since long contact with drops of water may cause discoloration or spots, please wipe off them as soon as possible.
- d) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- e) The Panel will be broken or chipped when it is dropped or bumped against a hard substance.
- f) Precautions of peeling off the Protection film:
 - Be sure to peel off slowly (recommended more than 7 sec.) and constant speed.
 - Peeling direction shown in the next Fig.
 - Be sure to ground person with adequate methods such as the anti-static wrist band.
 - Be sure to connect S-PWBs to GND while peeling off the protection film.
 - Ionized air should be blown to the surface while peeling off the protection film.
 - The protection film must not touch drivers and S-PWBs.
 - After the protection film has been peeled off, some adhesive may be remained on the polarizer. Please use isopropyl-alcohol to remove it.

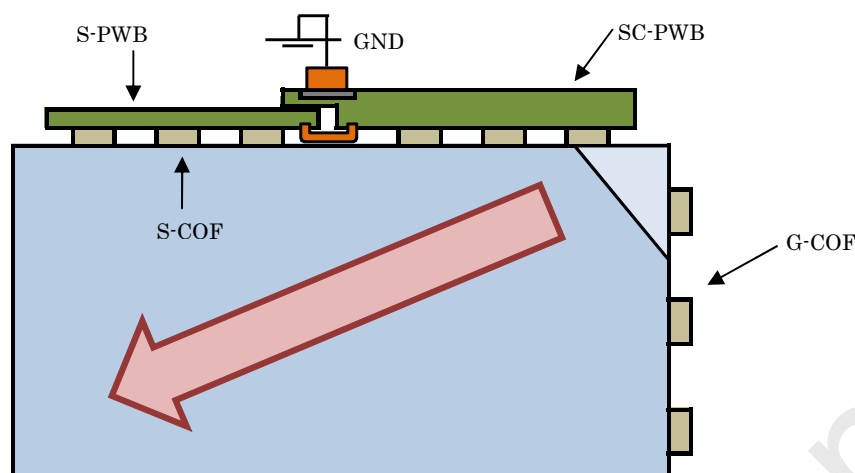


Fig. Direction of peeling off

- g) Since the Open-cell consists of TFT and electronic circuits with CMOS-ICs, which are very weak to electrostatic discharge, persons who are handling an Open-Cell should be grounded through adequate methods such as an anti-static wrist band. Connector pins should not be touched directly with bare hands.

Reference: Process control standard of CPL.

	item	Management standard value and performance standard
1	Anti-static mat(shelf)	1to50[Mega ohm]
2	Anti-static mat(floor, desk)	1to100[Mega ohm]
3	Ionizer	Attenuate from $\pm 1000V$ to $\pm 100V$ within two seconds.
4	Anti-static wrist band	0.8 to 10 [Mega ohm]
5	Anti-static wrist band entry and ground resistance	Below 1000[ohm]
6	Temperature	22 to 26 [°C]
7	Humidity	60 to 70 [%]

- h) Since the Open-cell has some PWBS, please take care to keep them off any stress or pressure when handling or installing the Open-cell, otherwise some of electronic parts on them may be damaged.
- i) Be sure to turn off the power supply when inserting or disconnecting the cable.
- j) Be sure to design the module and cabinet so that the Open-cell van is installed without any extra stress such as warp or twist.
- k) When handling and assembling Open-Cell into module, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of materials such as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the Open-Cell.
- l) Applying too much force and stress to PWBs and drivers may cause a malfunction electrically and

mechanically.

- m) The Open-cell has high frequency circuits. Sufficient suppression to EMI should be done by system manufactures.
- n) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- o) The chemical compound, which causes the destruction of ozone layer, is not being used.
- p) This Open-Cell module is corresponded to RoHs.
- q) When any question or issue occurs, it shall be solved by mutual discussion.

